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Pressure/bleeding port
 1/4" BSP

Bolts M20 Grade 8.8
 Mv = 305 ± 20Nm
 With MoS2

Drain port
 1/8" BSP

Bolts M24 Grade 10.9
 Mv = 740 ± 30Nm
 With MoS2

Bolts M20 Grade 10.9
 Mv = 430 ± 20Nm
 With MoS2

Drain port
 1/8" BSP

Pressure/bleeding port
 1/4" BSP

Bolts M10 Grade 8.8
 Mv = 27 ± 2Nm
 Dry

Ø32 (4x)
 For Bolts M30 Grade 8.8
 Mv = 1040 ± 40Nm.
 With MoS2

Counter bore Ø58x2

Bracket and mounting bolts
 are not included in brake

Active pressure port
 BSP 1/4"
 May not be pressurized

Distance from center of brake disc (R = Radius of brake disc)
 A = 0.866 (R - 100) + 18.3
 B = 0.5 (R - 100) + 260
 C = Brake disc thickness
 D = Mounting surface width = C + 26
 Mounting drawing, see drawing 490 1778
 Weight: Approx. 150 kg incl. brake pads (excl. bracket and bolts)

Tolerances for corner radii, angles, chamfers and threads according to: DS/EN 22768 - m		✓ Indicates Ra in µm	All dimensions in mm	Accep. for prod. by
Description		BSFI 3000-S-200		
Drawn by M.Pallesen	Date: 16-Nov-00	Revision 1		
Drawing No. 490-1590-801		Scale 1:5 (A3)		
Sheet 1 of 1 sheets				

SVENDBORG BRAKES

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